



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

D4086-185

Job Sheet 199423



Tel (613) 632-5200
Fax 613 632-5246

Part No: D4086-185

Job Qty: 12 pcs

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 9/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D4086 REV.D IPP REV:A 18.12.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	9/9/19	9/9/19	0.00	0.00	Purchasing - 1		AUG 28 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12 pcs	9/9/19	9/9/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 28 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S209507



Part: D4086-185

Job No: 199423

Serial No/Batch: S209507

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/28/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	12 pcs	9/9/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	12 pcs	9/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	12 pcs	9/9/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - Issue P/O: _____ Manufacture as per Dwg D4086

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: _____) ***ONE YEAR EXPIRED DATE FROM

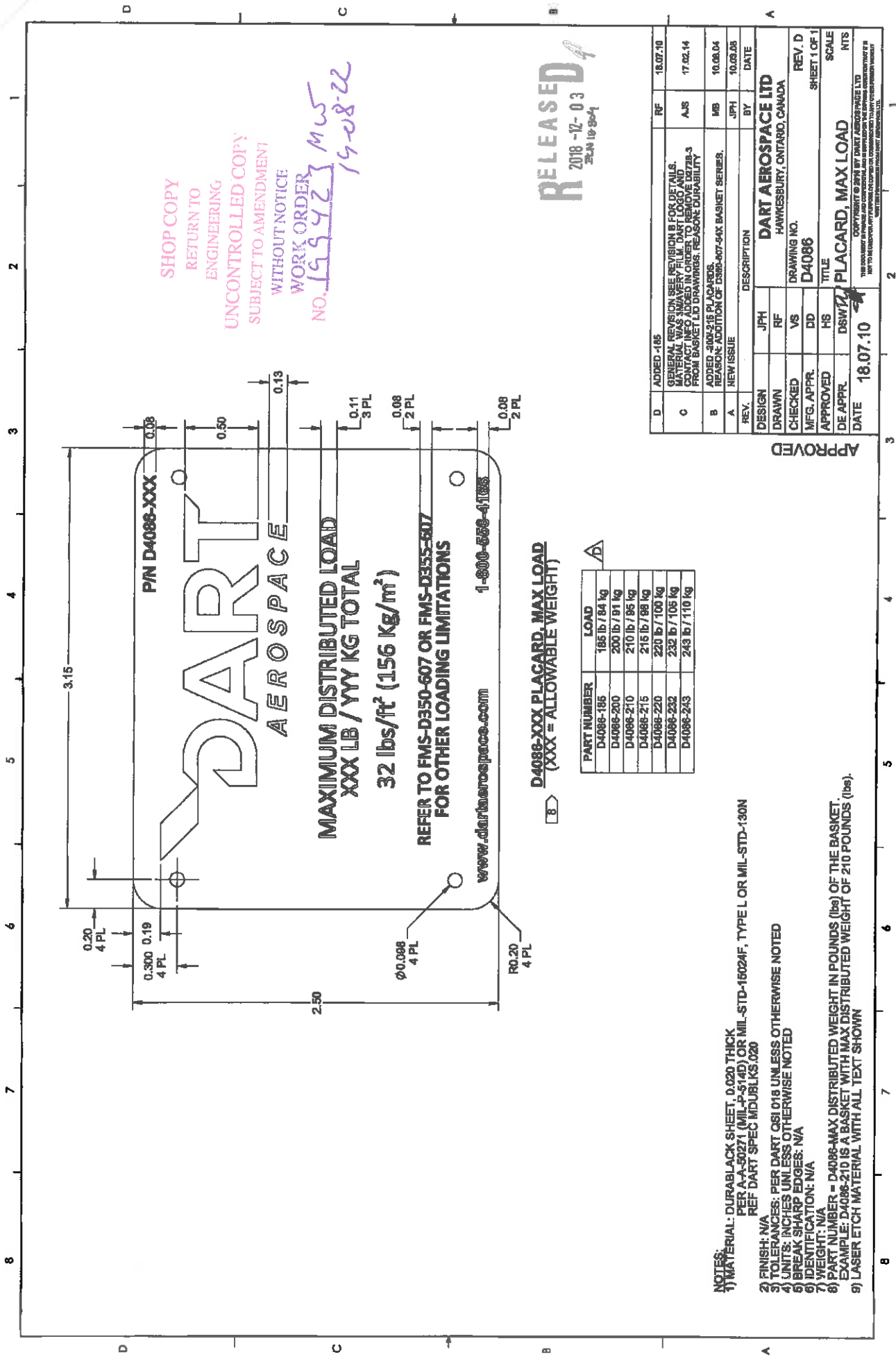
RECEIVING: _____

140 - (QC21- Final Inspection - Work Order Release)

EXP: 2020/08/27

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4086-185P	Placard, Max Load	12 Ea (1 ea)	100-Purchasing	5209.505
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4086-185P	12	0	0
Part Specifications				
Specifications could not be found.				

Plex 8/22/19 11:14 AM Dart.lajeunesse.marie



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199423 MWS
19-08-22

RELEASED
2018-12-03
25th 10 304

PART NUMBER	LOAD
D4088-185	185 lb / 84 kg
D4088-200	200 lb / 91 kg
D4088-210	210 lb / 95 kg
D4088-215	215 lb / 98 kg
D4088-220	220 lb / 100 kg
D4088-232	232 lb / 106 kg
D4088-243	243 lb / 110 kg

- NOTES:
- 1) MATERIAL: DURABLE SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-1502AF, TYPE L OR MIL-STD-130N
REF DART SPEC MDU/LKS.020
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) PART NUMBER - D4088-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4088-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs).
 - 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

APPROVED

REV.	DESCRIPTION	DATE
D	ADDED -145	18.07.10
C	GENERAL REVISION SEE REVISION B FOR DETAILS. MATERIAL WAS INADVERTENTLY FILLED WITH LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE DUTY FROM BASKET LID DRAWINGS. REASON: DURABILITY	17.02.14
B	ADDED -200-215 PLACARDS.	10.08.04
A	REASON: ADDITION OF D350-607-607 BASKET SERIES.	10.08.04
REV.	DESIGN	DATE
DESIGN	JPH	BY
DRAWN	RF	DATE
CHECKED	VS	DATE
MFG. APPR.	DD	DATE
APPROVED	HS	DATE
DE APPR.	DSW	DATE
DATE	18.07.10	DATE

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D4086
REV. D
SHEET 1 OF 1
SCALE
NTS

Entered: _____ Date: _____

DA
AEROSPACE

Route update only

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Job: _____

Part No. _____

DISPOSITION		DEPARTMENT/PROCESS																	
Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐											
Date :	Sequence #:	QTY Affected :		MRB (QS042)															
Description Work Order Deviation				Disposition															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY															
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
				Completed By															
				Lead hand / Supervisor															
QC / QA Coordinator																			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044320



Supplier: PLP001-VC
R & L Printing
19226 Airport Road
Summerstown
ON
K0C 2E0 Canada
Phone: 613-931-1241

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044320

PO Date: 8/22/19

Due Date: 9/6/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

AUG 23 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D4086-185P			Placard, Max Load AS PER DWG D4086-185 REV. D	Firmed		9/6/19	12 Ea	0 Ea	12 Ea	\$12.00/Ea	\$144.00

Grand Total: \$144.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/22/19 2:47 PM Dart.Lavoie, Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044320



Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044320
PO Date: 8/22/19
Due Date: 9/6/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items													
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1	199423	D4086-185P			Placard, Max Load AS PER DWG D4086-185 REV. D	Firmed	-	9/6/19	12 Ea	0 Ea	12 Ea	\$12.00/Ea	\$144.00
Grand Total: \$144.00													

Order Notes

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A049 SUPPLIER AWARENESS

Plex 8/27/19 1:32 PM Dart.Lavoie.Chantal



19226 Airport Road
Summerstown, ON
K0C 2E0
plprinting@bellnet.ca www.plprinting.ca

Tel.: 613 931-1241
Fax: 613 931-2560

Packing Slip

Number: 10624

Date: August 25, 2019

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
HB044320		

Description	Quantity	HST
D4086-185P, Placard, Max Load, Laser etched Durablack 3.15 x 2.5	12.00	✓

We do more than just print on paper!

*Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.*

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

Thank You

F-7760 70931254

RECEIVED

AUG 27 2019

DART AEROSPACE LTD.



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # HB044320 ✓

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4086-185P ✓	DWG D4086 REV. D	12 ✓

RAW MATERIAL USED DuraBlack DOM 29 March-2019 LOT # 1119-A

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.

(signature)

Peter Watson

August 25 2019

(date)